Ammendments to the Claims:

Claims 1 - 6 and 8 - 11 (currently amended), Claim 7 (original)

Listing of the Claims:

Claim 1 (Currently amended):

line 11 after - -said first - - "roll" and "said" added

lines 12-13 after -- rolls -- "hereinafter . . . respectively," added

line 14 " means, supporting " was -- means, engaged by --

line 15 - - second roll - - "coreshaft means" deleted

line 17 after -- second roll -- "assembly" added

line 18 after -- means -- "including a roll removal means, all" added

lines 20-21 "said roll removal . . . is made" added

line 22 "said operative" was 'the operative" and "second roll" added before -- assembly --

line 23 "assembly" added after -- first roll --

line 24 "assembly" added after -- second roll"

Claim 2, (currently amended):

line 2 "and sensors" added after -- computer controls --

line 10 "and to thereafter . . . unwind device, and" added

Claim 3 (currently amended)

```
line 2 "consists essentially of" was "consists of"

line 3 " each gripper bar" was -- each bar --

line 6 -- assembly -- was "coreshaft"

line 7 "second roll assembly" was -- said coreshaft --

line 8 "motorized means" was "actuators"

line 10 after - second roll -- "assembly" was added

line 11 after -- juxtaposition with -- "the outer circumference of"
```

Claim 4 (currently amended)

line 5 " a dispensing web velocity sensor " was -- a sensor located on the web utilizing device--

Claim 5 (currently amended)

```
line 1 after - - The - - "roll transport and splicing" added
line 2 "consists essentially of" was - - consists - -
line 5 "an operative positioning means " was - - operative actuators to position - -
line 6 after - - arms - - "collectively and in unison " added
line 7 after - - each - - "splicing" added
line 8-9 - - rotatable roller shaft - - was - - rotatable idler roller shaft - -
line 10 - - said roller shaft - - was - - said shaft - -
and - - splicing roller - - was - - idler roller - -
line 11 before - - roller - - "splicing " added
and - - the web of said dispensing first - - was - - web of said dispensing - -
```

```
line 14 after -- wrap -- "of said second roll" added
        line 16 before -- shaft -- "roller " added
        line 17 - - levers - - was - - clamping blocks - -
        line 20 after - - operatively - - " rotate about said roller shaft and thereby " added
          and "spliced webs which are dispensing simultaneously and " was -- web --
        line 21 after - - dispensing first - - "and second" added
        line 22 -- from said first roll -- was -- splice --
Claim 6 (currently amended):
        line 1 after -- the -- "roll transport and splicing " added
        line 2 -- first roll -- was -- second roll --
        line 7 -- dispensing -- was -- unwinding --
        line 8 -- second roll -- was -- first roll --
        line 10 -- is adapted to grasp said first roll assembly -- was
          - - grasps said second roll and the coreshaft located therein - -
        line 13 -- first roll assembly -- was -- second roll --
        line 14 "said" added
        line 15 - 17 "said roll . . . . discharge the" added
Claim 7 (original)
Claim 8 (currently amended)
        lines 2-8 after - - raise the - - added - - carriage which supports a roll. . . .second roll"
        line 9 before - - such that - - "roller supporting, loading . . . mechanisms" deleted
```

line 13 -- second roll -- was -- first roll --

Claim 9 (currently amended)

line 3 after -- including, -- "but not limited to," deleted

Claim 10 (currently amended)

line 1 after -- wherein -- "a sequence of" added

Claim 11 (currently amended)

line 13 -- the -- was "said" and after -- roll -- "and chucks" added

line 14 -- the -- was "said" and after -- roll -- "and chucks" added

When the patent issues, please append reference to the Patent Assignment to Tafel and Associates, Inc. contained herein on the following page. This assignment is a duplicate of the original executed April 2005.

I welcome any assistance you may offer and will generally be accessible at home (847) 297 7121.

Brian L. Tafel